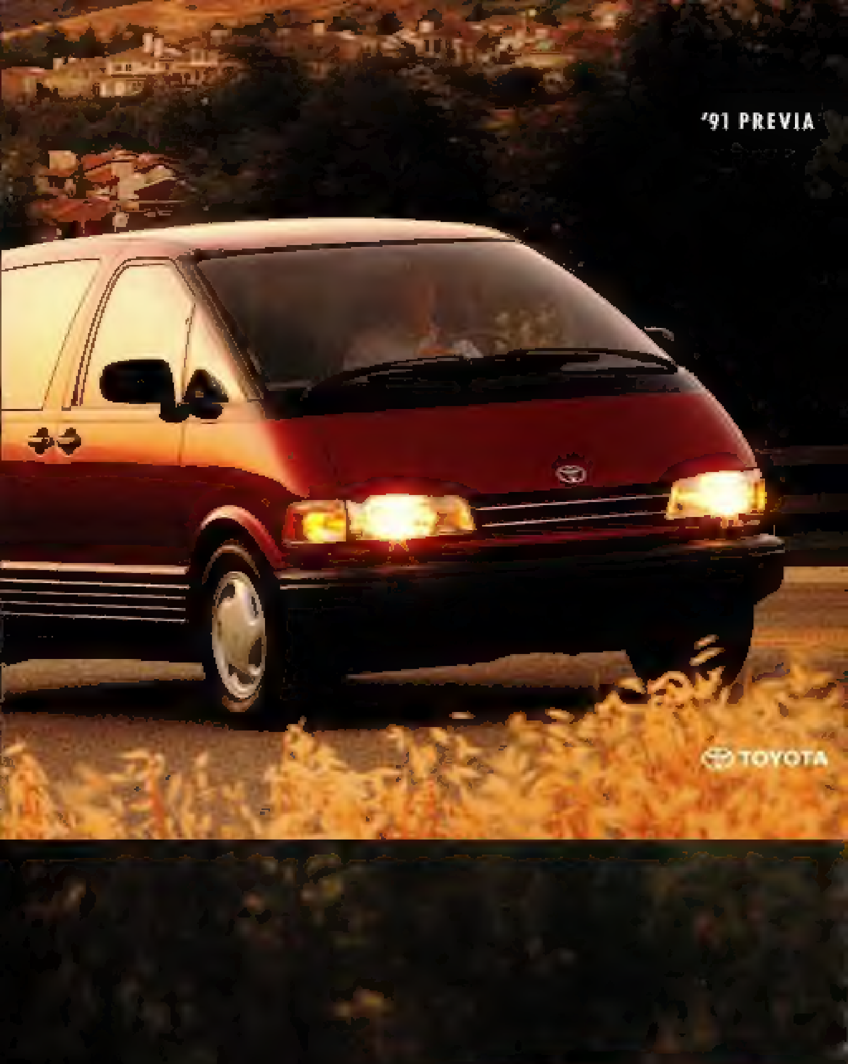
'91 PREVIA



TOYOTA

PERFECTION

Step into Previa. It's the perfect choice when you need a balance of modern style, outstanding performance and family utility. You'll discover more room, visibility and convenience than you ever thought possible. Previa's sleek shape, handling and interior design will enlarge your appreciation of just what mid-size family transportation can be.

Choose either Previa LE or Deluxe with conventional rear wheel drive or the all-wheel drive All-Trac. Both versions will astonish you with their high performance and easy maneu

of engine power available at your command. What's more, Previa's modern mid-engine design gives it a very low center of gravity for agile maneuverability and stability. And Previa LE offers standard ventilated front and rear disc brakes.

You'll know what Toyota has done with Previa. You'll also know what [illegible] family vans will do for you. It's like nothing you have ever experienced. You may even want to call it perfection.

Previa LE shown in [illegible]
Shown with optional equipment.

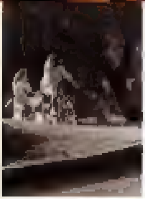
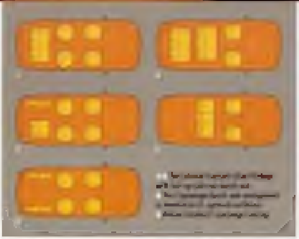
LIVING ROOM

Your family has room to roam inside the new Previa LE. With surprising interior room, Previa LE is 7-passenger limousine comfortable with a wide choice of seating arrangements (see illustration). The split rear seats fold up quickly and easily to convert Previa's large interior into a spacious cargo hauler. The middle bench seat can be removed to maximize the floor cargo capacity.*

Stay comfortable between the front seats and middle seats. Previa LE's spacious environment allows easy access throughout. The versatile [illegible] [illegible] optional Captain's Chairs represent the ultimate in middle seat passenger comfort.

The automatic transmission column-mounted shifter on Previa LE gives extra room up front, while color-coordinated side panels and [illegible] make Previa's living area very attractive indeed.

Previa LE shown in Beige [illegible]
Shown with optional equipment.
*Not applicable with optional Captain's Chairs.

PANORAMA

Getting behind Previa LE's 4-spoke wheel you're surrounded by a panoramic expanse of glass, which helps make manoeuvring in traffic more manageable and makes vacation travel truly rewarding.

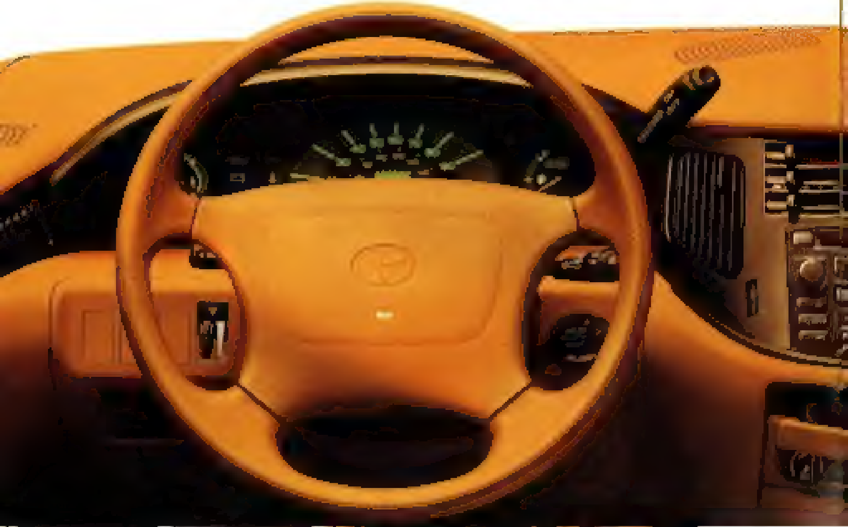
Previa LE's dramatic dash is the ultimate in ergonomic design. It curves deeply behind the [illegible] steering wheel to surround you with convenience. Important controls, including the headlamps, windshield wipers, optional cruise control and the automatic transmission shifter are stalk mounted.

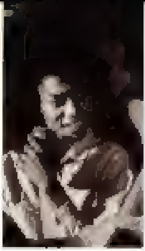
A sculpted centre console contains the heating and air conditioning controls as well as the audio controls. For extra comfort, [illegible] Previa's dual air conditioning system, a separate fan system with its own controls, lets rear passengers choose their own comfort level. The standard audio system includes a Deluxe FM Radio with six speakers. A pull-out dual cup holder is located in the central console, as well as a convenient storage compartment.

Switches for optional power windows and remote controlled outside mirrors are conveniently mounted right on the driver's door. Power door locks are standard on Previa LE and a Theft Deterrent System with a red warning light is optional.

Wherever you look, you'll find Previa's generosity of features devoted to comfort and convenience.

Shown with optional equipment





Coca-Cola
CLASSIC

DRAMATIC

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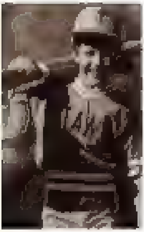

MASTERFUL

[illegible]

[illegible]

[illegible]

[illegible]

[illegible]

FINE POINTS

[illegible]

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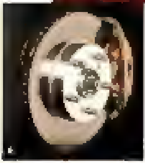

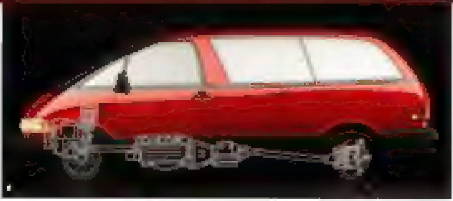

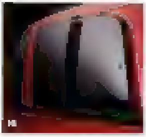

Previa's mid-engine location provides a virtually flat floor and a very low center of gravity. Front and rear coil-spring suspension helps smooth the ride over the road.

Tilt-out side and rear quarter windows provide fresh air and improved circulation. They're standard equipment on Previa LE and optional on Previa Deluxe.

The heart of Previa's electrical system is located at the front door for superb accessibility. Fuses are clearly labeled and easily accessible.

Several fluid checks—oil, brake and power steering fluid and coolant—are simple on Previa. A unique design permits routine inspection of fluid levels at the front of the vehicle.

Previa LE shown in Burgundy Pearl.

Shown with optional equipment.

[illegible]

POSSIBILITIES

A select list of options lets you customize Previa to your own tastes, whenever you want increased comfort and convenience.

▪ Previa LE's optional dual glass moonroofs let fresh air in without sacrificing head room—the front moonroof tilts, while the large rear unit slides to provide an expansive view for middle and rear seat passengers. A rear spoiler (not shown) is included when you select the moonroofs.

† An Anti-lock Brake System (ABS) is optional on Previa LE and All-Trac LE. It helps avoid wheel locking during braking to improve control.

▪ The optional Power Package includes door locks (standard on LE), power windows and outside mirrors.

▪ When you want extra comfort for middle seat passengers, select the Captain's Chairs for Previa All-Trac LE and LE models.

▪ Separate front and rear high capacity air conditioning [illegible] keep all of Previa's roomy interior uniformly cool for everyone's comfort. (Standard on LE.)

▪ Stalk-mounted cruise control and intermittent wipers put important controls at your fingertips. (Standard on LE.)

Previa's rugged construction allows a standard 3,500 lb. towing capacity* when it is also equipped with the optional factory-mounted [illegible]

▪ Optional styled aluminum alloy wheels add to Previa's [illegible]

▪ Previa LE's optional Premium [illegible] speakers and [illegible] diversity antenna system. Plus a programmable [illegible]

DATA

	LE	Deluxe	All-Trac LE	All-Trac Deluxe
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[illegible]				
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[illegible]

[illegible]

[illegible]

SPECS

[illegible]

[illegible]

COLORS

[illegible]

[illegible]

SAFETY

For over fifty years, Toyota has built vehicles which have achieved the highest recognition for quality, dependability and engineering excellence. These accomplishments are a result of Toyota's commitment to build vehicles that respond to your needs. It is a commitment based on the belief that well built, dependable and trouble-free vehicles are safer vehicles. But it is a commitment which requires that everything that goes into a new Toyota—design, materials, manufacture, workmanship—does so with one safety, comfort and driving enjoyment in mind. Because, ultimately, the most important thing that goes into any new Toyota is you.

[illegible]

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- [illegible]
- [illegible]
- [illegible]
- [illegible]

THE
TOYOTA TOUCH

The Toyota Touch is our effort to make all your experiences with Toyota the very best, before the sale and after. The Toyota Touch means we want to satisfy you.

If you ever have any questions, contact your dealer's Customer Relations Manager. For additional information, call our Customer Relations Center at 1-800-[illegible] weekdays, 7 a.m. to 5 p.m. [illegible]

[illegible]

A 36-month/36,000-mile basic new vehicle limited warranty applies to all components other than normal wear and maintenance items. Additional 60-month limited warranties cover your powertrain (for 60,000 miles) and corrosion perforation (unlimited miles). In addition, there may be times when we will establish a special policy adjustment which will further define repair costs.

[illegible]

[illegible]	[illegible]
[illegible]	[illegible]
[illegible]	[illegible]

Get More From Life... Buckle Up!

TOYOTA
"I love what you do for me"

[illegible]